#### **Buildings Cooling Heating and Power**

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# **Buildings Cooling Heating and Power**

Partnerships

Integrated Energy Systems (IES)

Flexible Fuels: Natural Gas, Propane, Clean Oil & Renewable Hybrids

Baseline Laboratory and Field Testing and Packaged & Modular System Development

Thermally Activated Technologies (TAT)

Distributed Generation Technologies (DG)

Absorption Chillers & Heat Pumps, Desiccants, Heat Recovery Systems

Fuel Cell R&D and Engine, Microturbine and CT Integration









# Strategic Approach

- Complete development of TAT hardware that can be effective in either direct-fired or waste heat utilization applications.
- Evaluate TAT equipment integrated with DG equipment.
- Develop "first generation" BCHP packaged and modular systems.
- Partner with industry, ESCOs, utilities, universities
   & state agencies.







#### Benefits to Utilities & ESCOs

# Gas and Electric Utilities and Independent ESCOs can benefit from BCHP because:

- The increased financial leverage (ROI) provides more competitive offerings for utility/ECSO ownership and operation of building energy systems.
- BCHP is the only way to achieve the necessary improvements in systems reliability, durability and efficiency to provide competitive offerings in the future.
- BCHP is the only way to assure that building codes and other regulatory barriers are brought in line with the benefits BCHP building systems offer







#### **Benefits to Manufacturers**



- Manufacturers directly benefit from BCHP because:
  - Absorption chillers and desiccant dehumidification system manufacturers benefit from BCHP because the efficiency contribution of using their equipment is key to BCHP projects.
  - Fuel cell, microturbine, gas turbine and IC engine manufacturers need BCHP integrated system to increase customer ROI to secure more business.
  - Controls manufacturers are seeking differential advantage in competitive market and BCHP provides this.







#### **Benefit to Owners**

- Customers can benefit from BCHP because:
  - BCHP offers very low cost operation
  - BCHP often improves power reliability and power quality
  - BCHP provides a hedge against uncertain power pricing especially among poor load factor costumers like office buildings.







# Benefits to Society

#### America can benefit from BCHP because:

- 30% or better improvement in primary energy efficiency
- 45% or better reduction in CO2 Emissions
- Improved IAQ through the increased use of desiccant dehumidification
- Economic benefits through improved GRID reliability (I.e. reduced peak time blackouts)
- BCHP is a classic case where government catalyst is essential as individual companies could not succeed.









# Strategic Approach

- Develop cost effective BCHP technologies
- Address regulatory, institutional, and market barriers.
- Demonstrate and verify the benefits of expanded use of BCHP
- Develop and validate analysis and design tool software.
- Document and widely disseminate results to stimulate market.
- Develop advanced, "next generation" BCHP systems.









# Four Key Challenges

- Thermally Activated Technology
  - Absorption Cooling
  - Ventilation Air Conditioning Humidity Control
  - Heat Recovery Devices
  - Thermal Heating
- Onsite Power Technology
- Systems Integration
  - Controls Development
  - Building Load Integration
- Barrier Removal, Education and Technical Assistance



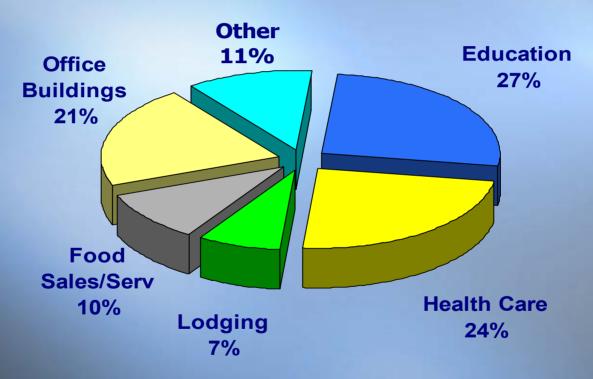






#### **Market Focus and Potential**

**BCHP Potential: 75,000 MW** 



Source: U.S. DOE-EIA and Onsite-Sycom









#### **Partnerships**

















OAK RIDGE NATIONAL LABORATORY U. S. DEPARTMENT OF ENERGY





- Industry led effort to develop Thermally Activated Technologies (TAT)
- Integrated DG and TAT
   equipment into Integrated
   Energy Systems (IES)
   Integrate IES into
   buildings, campus
   facilities and district
   energy plants

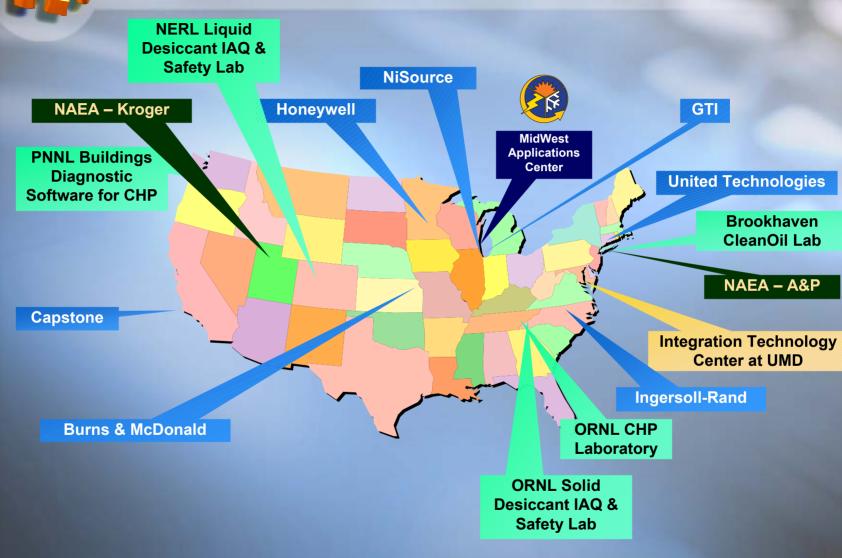








# **Partnerships - Diversified Portfolio**











#### Thermally-Activated HVAC Technologies are Key to Improving Overall Efficiency of DG

#### Distributed Generation Technologies



Gas-turbine



Solid Oxide Fuel Cell



600°F

360°F

180°F

950°F



Micro-turbine



Phosphoric Acid Fuel Cell



I.C. Engine



**PEM Fuel Cell** 



**Triple-Effect Absorption** 

**Thermally-Activated HVAC** 

**Technologies** 



**Double-Effect Absorption** 



Single-Effect Absorption



**Desiccant Technology** 

Recoverable Energy Quality (Temperature) and HVAC Technology Match









#### **Thermally Activated Technology**

- Absorption Cooling
- Ventilation Air Conditioning Humidity Control
- Heat Recovery Devices
- Thermal Heating



#### **Absorption Heat Pump/Chiller – Near Term**

- Residential/Light Commercial Application
- Ammonia/Water Design
- 3 To 7 Ton Modules For Residential/Light Commercial Use
- Direct-fired Performance 0.7 COP Cooling & 1.4
   COP Heating Targets Met In Laboratory 2001
- Field Test Chiller 2002, HP 2003







3 RT Heat Pump



**5 RT Product Concept** 









# **Absorption Chillers – Near Term**

- Exhaust-fired absorption chiller integration in IES systems
- Co-fired double-effect chillers
- Triple-effect chillers



Exhaust Gas-Fired Single-Effect
Broad USA Chiller



Trane Single Effect Steam/Hot Water Chiller



York 450 RT Triple Effect Chiller Prototype









# **Desiccant Technologies - Near Term**

- Industrial dehumidifiers
- Commercial cold footprint applications
- Commercial ventilation air systems for humidity control in humid climates
- Focus is on cost reduction breakthroughs and fundamental application knowledge







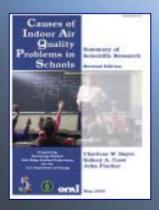




# **Desiccant Technologies - Near Term**



Desiccant System Testing ORNL



Fundamental
Field Research in
Moisture
Management and
Desiccant System
Technology
ORNL



Desiccant Component Test Facility
NREL



Liquid Desiccant System Development NREL











# **Onsite Power Technologies**



**Integrate with Jacket and Exhaust Systems** 



**Provide TAT Information to Design Teams** 



**Develop Exhaust Gas Powered TAT** 



**Develop Exhaust Gas Powered TAT** 









### **System Integration**

- Equipment Integration Research
- Building Integration Research
- Modular and Packaged System Development



# **Integration Test Center at UMD**

















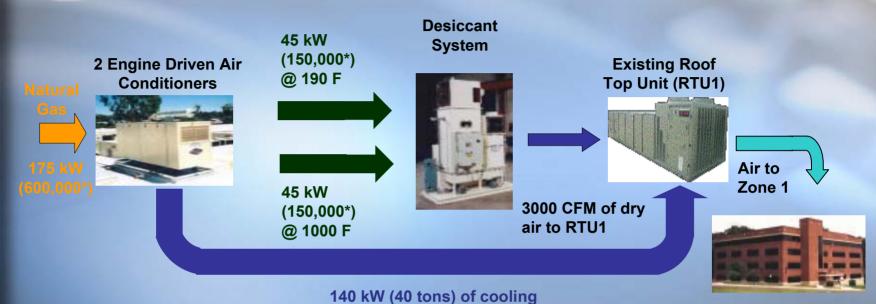








# **Integration Test Center at UMD**



- Engine Jacket Water & Exhaust Used to Regenerate Desiccant
- Liquid desiccant only waste heat driven
- Overall Efficiency up to 80 %

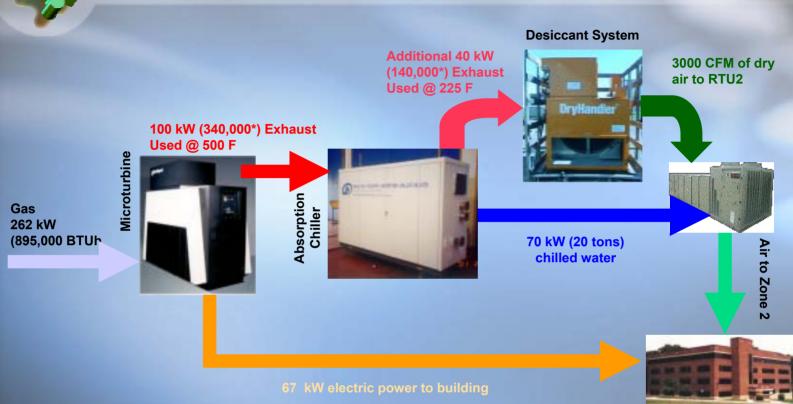








### **Integration Test Center at UMD**



- Turbine efficiency 25.6 %, with chiller 63.5 %, and with desiccant 79.2%
- Single Effect Absorption Chiller with COP of 0.7
- Supplemental cooling provided by existing RTU







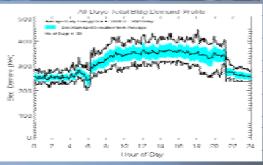


#### **Building Integration Verification and Testing**

- Seeking real world answers to improve tomorrow's energy solutions
- In Partnership:
  - Kroger
  - → AGA
  - → GTI
  - → DOE ORNL
  - Questar







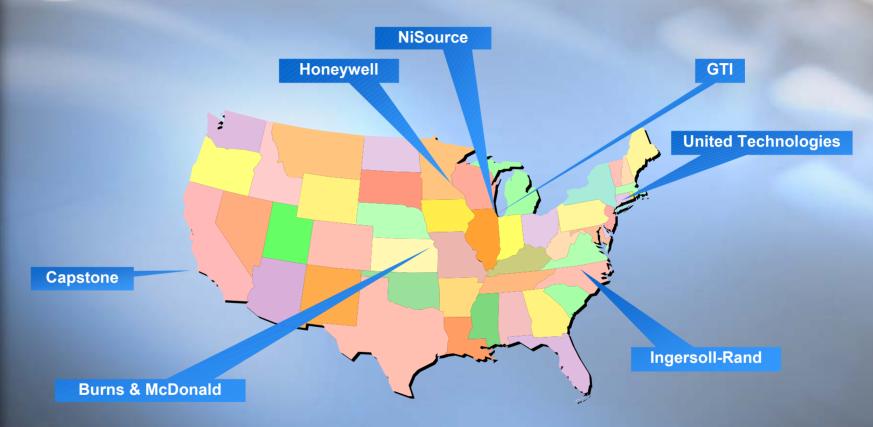








#### Packaged and Modular IES Development











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